

Remove machine modules off truck First you carefully unload both modules off the truck. Unload from the side. We usually have extra guys around to make sure load is and stays safe and there are plenty of clearances.

Inside one module are box(es) with extra materials, like fans and oil. Take out and set aside. (pics of packed boxes)

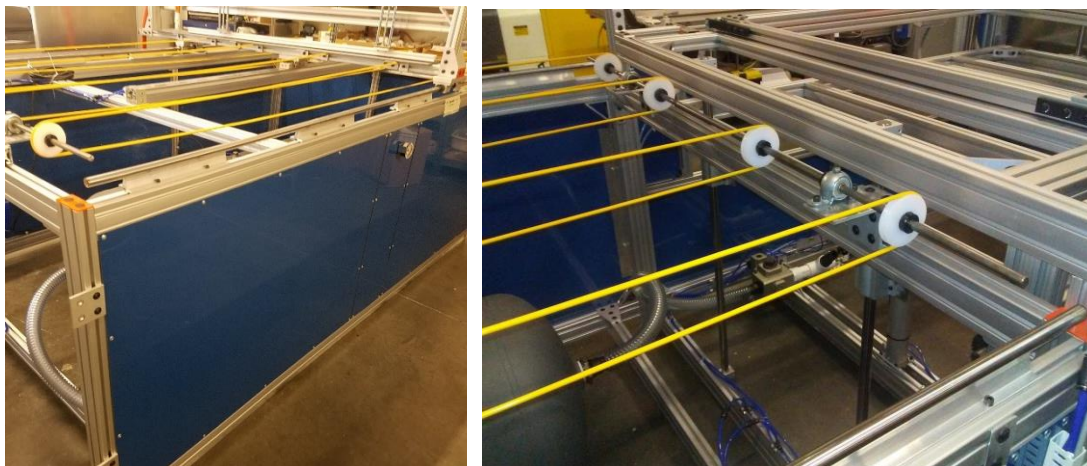


#1 Begin assembly: Take two modules off machine and put together. On side of machine are mounting plates/flange plates. Push/slide both modules together. When 100% together, using bolts left in channel, secure two modules together.



On the left is the module on the truck. Middle is close up of bolts. On the right is a picture of the flange...that fits in the “notched” module.

Below left: Second module with the flange. (Left: Inside this module is tank & vacuum pump).



Right: modules mounted together.

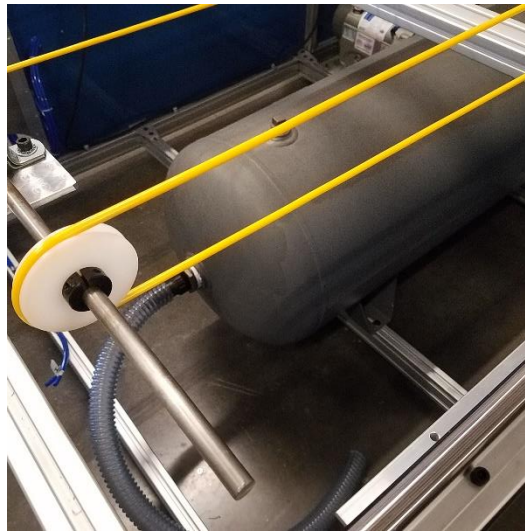
#2) Airlines and valves are labeled. Join corresponding letter to corresponding letter.

#3) The pump cable needs run to the bottom of the electrical panel box and connected to the three position breaker.

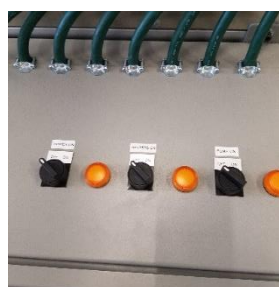
#4) IMPORTANT. Put oil provided in vacuum pump before running machine.



Tank and Pump. Fill Pump with (provided) oil before running machine. Tank pics.



Additional Pictures (not in any particular order):



Electrical Enclosure.

Rolling arm connect to machine.

Left: Slide piece of T-slot Extrusion into bracket for rolling mount.

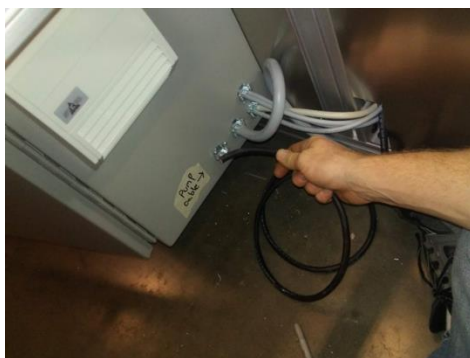
There is a T slot extrusion. Slide pieces together and lock in (corner bracket).



Middle: Rolling assembly attached to machine. Right: Roller assembly. Bar rests on white bearings.

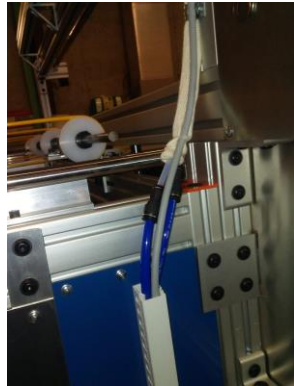


Right picture: **Bracket next to electrical enclosure for roller assembly.**



Pump Cable. For vacuum. Runs one side to other. Labeled where it needs to be connected. Part of electrical enclosure (see pic above).

Mount fans to the back top channel to the machine as shown in picture. Bolts are in position. Put in electrical and airlines



Middle: Grey cable connection to fans. Right: Grey cable needs to be put in white track.



Blue lines already in track, add the gray.

Connect as marked on the components. “Lettered” and labeled.

BLUE are air lines to air blocks. A few need to be reconnected.



Left: Valve block assembly, as connected. Right: Lines need to be reconnect to bottom of valve block.

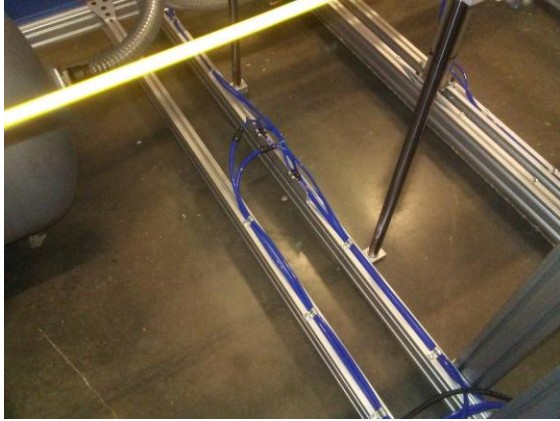


Cables running underneath machine,

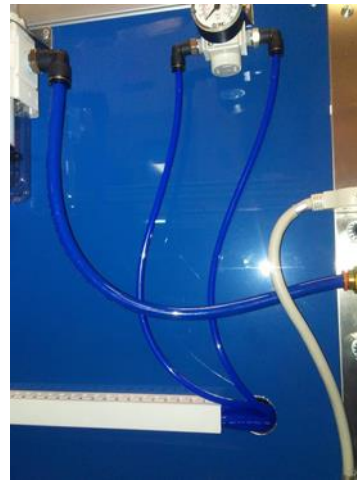


two modules together.

air valves run underneath mounting bracket when



BLUE Air lines to air blocks. A few need to be reconnected, with black connector, Like "H" & "I", on right.



Valve block assembly as, connected. Right: Air lines regulator .



Left: Bottom of air valves with all lines. Right: Air valves.



Left: Air lines. (connected) Middle: needs reconnected. Right, as off module.



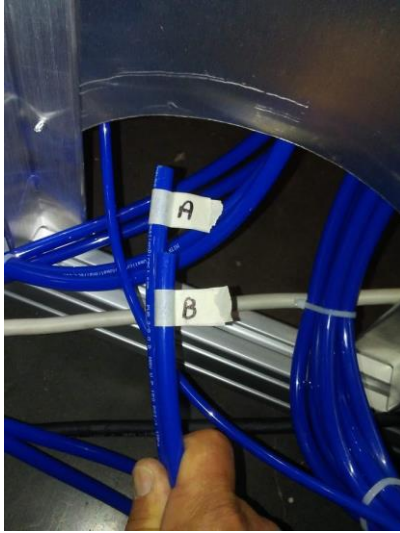
"D" air lines.



Connect E and F. Air cables.



Grey cable goes into white track (near E&F).



A& B air lines., as marked.



Front Control Box assembly.



"G" = Power cable for valve block.



Shows G cable to power block, and airlines.